

# REPAINTING NEW UN-WEATHERED METAL GARAGE DOORS

*This process is to be used for new installations less than one year old.*

## STEP 1. Surface Preparation

A. Remove residual dirt. This is basically a washing operation, which can be accomplished in several ways:

Phosphate 1. Power spray or hose with a car wash brush, a solution of a ½ cup Trisodium (Sollax) and a ½ cup of detergent (Tide) to five gallons of water. Use brushes if necessary, to remove soil, oil, grease, dirt, etc. Rinse with clean water.

OR

2. With a hand brush and water, use solution of a ½ cup detergent per five gallons of water. Scrub to remove soil and oil. Rinse with clean water.

B. Lightly sand and remove sanding dust. Sanding will improve adhesion by creating minute scratches in the paint.

## STEP 2. Primer

A. Apply one coat (or equal to) of \*Valspar's 12-W-105 Oil Based Primer. Follow the directions on the container.

## STEP 3. Finish Coat

A. apply Valspar's \*\*79 Acrylic Latex. Follow the directions on the container.

\*Valspar's 13-B-O Bounding Elastomer may be used as an alternate.

\*\*Valspar's 51 series, Acri/Guard Acrylic Emulations